



CHIAN CHANG

TG series

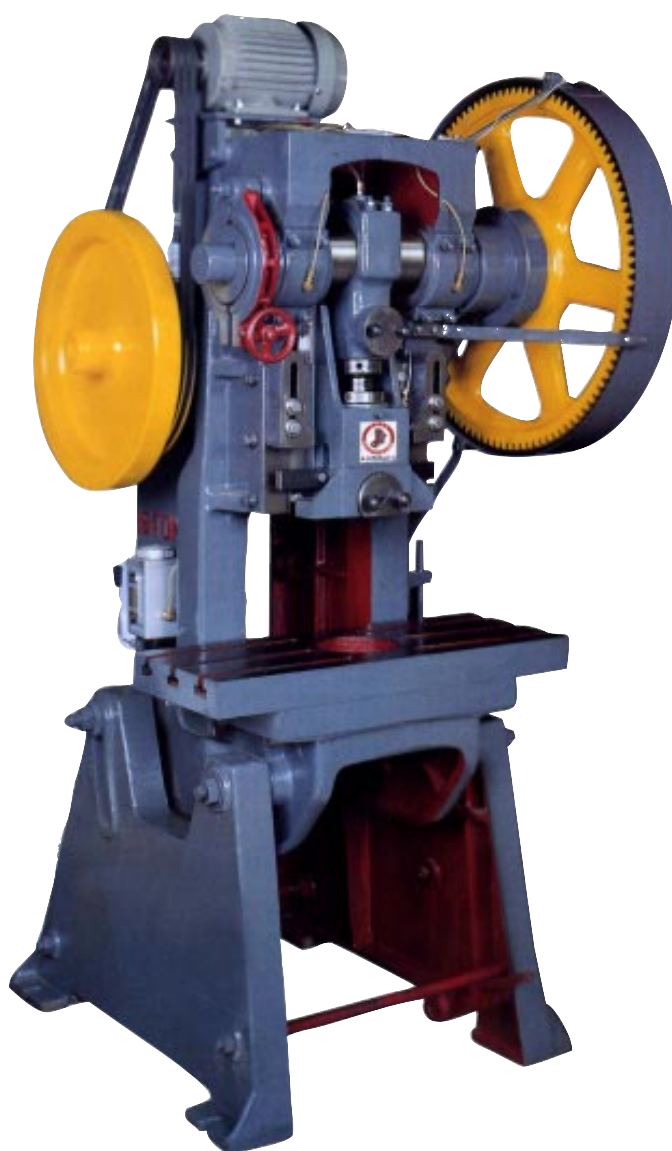
TRADITIONAL

INCLINABLE

"GEARED"

PUNCH

PRESS




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CHIAN CHANG

MODEL NUMBER	TG-15	TG-25	TG-40	TG-60	TG-80	TG-120
Punching capacity (tons)	15	25	40	60	80	120
Stroke length (mm)	80	100	120	140	150	160
Stroke number per minute (S.P.M.)	80	70	60	50	48	40
Max. die height (mm)	230	240	310	380	380	420
Ram adjustable level (mm)	50	60	70	85	85	100
Diameter of ram hole (mm)	φ38.1	φ50.8	φ50.8	φ50.8	φ50.8	φ50.8
Machine table area (LR x FB)(mm)	505 x 300	550 x 350	660 x 450	780 x 520	780 x 520	950 x 600
Bolster plate area (LR x FB)(mm)	760 x 300	770 x 350	870 x 450	1040 x 520	1040 x 520	1420 x 600
Thickness of bolster (mm)	60	75	90	95	95	100
Diameter of bolster hole (mm)	φ150	φ160	φ210	φ250	φ250	φ300
Main motor (HP x P)	2 x 4	3 x 4	5 x 4	5 x 4	7-1/2 x 4	10 x 4
Machine diameter (LR x FB x H)(mm)	950 x 1100 x 1960	1200 x 1400 x 2200	1300 x 1600 x 2450	1500 x 1800 x 2800	1500 x 1800 x 2800	1800 x 2100 x 2900
Machine weight (kgs)	1050	1950	2750	4600	5200	7800