

HYDRAULIC BENDING MACHINE

- HBM-40
- HSM-75



SPECIFICATION:

Model	HBM-40	HBM-75
Cylinder force	40 tons	75 tons
Cylinder stroke length	250 mm	350 mm
Forward speed (low pressure)	39 mm/sec	43 mm/sec
Forward speed (high pressure)	13 mm/sec	11 mm/sec
Return speed	20 mm/sec	14 mm/sec
Fixing holes	Ø83 mm x 1, Ø58 mm x 3	Ø118 mm x 1, Ø83 mm x 3
Bending punch height	200 mm	300 mm
Bending capacity	200 mm x 12 mm	300 mm x 12 mm
Optional Tooling		
Punching tool capacity	Ø30 x 9	Ø30 x 15
Flat plate shear (W x T)	175 x 12	175 x 16
Pipe bending range (90° bend)	Ø3/8" ~ Ø2"	Ø3/8" ~ Ø2"
Straightening tool (max. profile)	200 mm	300 mm
Working height	930 mm	950 mm
Electric power	5 HP	7.5 HP
Net weight	880 kgs	1880 kgs
Gross weight	1030 kgs	2080 kgs
Machine dimension (appr. mm)	1340 x 640 x 1185	1780 x 800 x 1250
Packing dimension (appr. mm)	1610 x 800 x 1465	2050 x 960 x 1530