

SUNRISE

HYDRAULIC IRON- WORKERS K-SERIES



IW-85KD



IW-45K



IW-60K

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Model	IW-45K	IW-60K	IW-85KD
PUNCHING			
Punching Pressure	45 ton	60 ton	85 ton
Punch Capacity	Ø22 x 15	Ø22 x 20	Ø27 x 22
(Diameter x Thickbess)	Ø40 x 8	Ø40 x 11	Ø50 x 12
Throat Deoth	165	200	410
Channel Flange Punch	-	-	75 ~ 180
Maximum Stroke Length	30	40	100
Cycles / Min (15 mm stroke)	37	34	38
Working Height Up to Die	1050	1050	1050
ANGLE SHEARING			
Shearing Capacity	45 tons	60 tons	110 tons
Shearing Cylinder Stroke Length	-	-	50
At 90° Shearing	75 x 75 x 6	100 x 100 x 8	130 x 130 x 12
Working Height	1000	1070	1040
BAR SHEARING			
Round Bar Shear	Ø31	Ø40	Ø50
Square Bar Shear	25 x 25	38 x 38	50 x 50
Channel Shear	76"	102"	152"
I-Beams Shear	76"	102"	152"
FLAT SHEARING			
Flat Bar Shearing	300 x 10	350 x 15	406 x 20
Blade Length	310	360	410
Working Height	800	805	726
NOTCHNG			
Rectangular Notcher (W x D x T)	50.8 x 90 x 7	50.8 x 90 x 8	63.5 x 90 x 12
Vee-Notcher (side x side x T)	90 x 90 x 8"	90 x 90 x 8"	105 x 105 x 12"
Channel Notching	-	-	180 ~ 200
Working Height	1050	1050	1050
SPECIAL TOOLING			
Large V-Notcher (side x side x T)	-	-	145 x 145 x 10"
Single Vee Press Brake (W x T)	160 x 8"	160 x 8"	250 x 15"
Multi-Vee Press Brake (W x T)	250 x 4"	250 x 6"	500 x 5"
Angle Bending	65 x 8"	65 x 8"	102 x 8"
Pipe Notching	Ø63"	Ø63"	Ø114"
OTHER			
Electric Power (HP)	5 HP	7.5 HP	10 HP
Net Weight (apr.)	840 kg	1180 kg	2750 kg
Gross Weight (apr.)	940 kg	1320 kg	2900 kg
Machine Dimension (apr.)	1050 x 760 x 1490	1180 x 760 x 1630	1755 x 1020 x 1865
Packing Dimension (apr.)	1320 x 920 x 1770	1450 x 920 x 1910	2150 x 1180 x 2170