

SUNRISE

PUNCHING MACHINE

with NO FEEDER

for angles, channels and flat plates



Combitech

Taiwan Combitech Co. Ltd

160 Hwei-Chung Road Taichung 407 Taiwan

Tel: +886 4-2311 2413 Fax: +886 4-2311 2415

<http://www.combitech.com.tw>

e-mail: info@combitech.com.tw

Specification:

<i>Punching Machine</i>	
<i>Punching pressure</i>	80 tons
<i>Max. capacity on flat bar</i>	Ø30 x 18 mm
<i>Max. capacity on angle / channel</i>	Ø30 x 10 mm
<i>Throat depth</i>	310 mm
<i>Max. stroke length</i>	100 mm
<i>Cycles / Min. (15 mm stroke)</i>	28
<i>Motor</i>	7.5 HP
<i>Feeder Specification</i>	
<i>Feeder length (X axis)</i>	3000 mm
<i>Feeder Y-axis range</i>	310 mm
<i>Servo motor</i>	500 W
<i>Gear speed reduction</i>	1:10 ratio
<i>Feeder speed</i>	10 m/min
<i>Accuracy</i>	±0.3 mm per meter
<i>Features</i>	
<i>NC control</i>	1 axis
<i>Program storage</i>	100 programs
<i>Pattern holes</i>	999 holes / program
<i>Custom holes</i>	24 holes / program
<i>Angle size range</i>	3" ~ 8"
<i>Channel size range (flange)</i>	3" ~ 7"
<i>Channel size range (web)</i>	3" ~ 12"
<i>Clamp type</i>	pneumatic
<i>Clamping force</i>	340 kgs
<i>Standard stripper</i>	hydraulic type
<i>Standard die holder</i>	O.D. Ø45 mm gooseneck
<i>Die holder height</i>	177 mm
<i>Working height up to die</i>	1050 mm