

# IPB Series

## STAINLESS ELBOW FORMING MACHINE



Spec. / Model	unit	IPB-60S	IPB-120S	IPB-180S	IPB-250S	IPB-500S
Main capacity	ton	60	100	150	250	500
Forming capacity	10s ~ 40s	1/2" ~ 2"	1/2" ~ 4"	2" ~ 6"	4" ~ 8"	8" ~ 12"
System pressure	kg / cm <sup>2</sup>	210	210	210	250	250
Oil tank capacity	L	350	600	800	1200	2000
Motor	HP	15	25	40	50	75
One cycle time	sec	30 ~ 55	40 ~ 75	45 ~ 80	50 ~ 110	150 ~ 240
N. W.	kgs	6,000	10,000	20,000	36,000	60,000